



**FUSION  
FOR  
ENERGY**

# **IFMIF Necessity and Status of Preparation**

**Presented by Eberhard Diegele, F4E**

**International Workshop, MFE Road Mapping in the ITER Era  
8<sup>th</sup> September 2011, Princeton**

**This contribution and any comments *during* the workshop  
do not necessarily represent the opinion or the policy of the EC or F4E**

# Elements of a Strategy for Materials R&D – for the next Two Decades (I)

**RAFM steels „only“ choice for TBM (alternative options with high risk)**

- **Development mission driven. Technology part of the programme**
- **Full characterisation of RAFM steels in the next decade (for TBM use).**
- **„Code qualification“ required up to some dpa [RCC-MRx/SDC].**
- **Irradiation campaigns in fission reactors („Material Test Reactors“).**

**Test materials with fission neutrons from nuclear reactors:**

- **Adequate flux.**
- **BUT**
- **Energy spectrum: not adequate, high energy tail missing.**
- **Insufficient H and He production by transmutation.**

# Elements of a Strategy for Materials R&D – for the next Two Decades (II)

## Construct and start operation of a 14 MeV neutron facility (IFMIF)

- Adequate flux,
- Fusion typical irradiation temperatures
- At “homogeneous” test conditions throughout a sample.
- **Stable irradiation conditions (T) (#)**

## IFMIF

**is „mandatory“** to generate engineering data for DEMO design rules for End of Life conditions.

is useful in testing materials and sub-components prior to approval for application in power plants. **DEMO** will provide the endurance component tests.

**Is a most valuable source for verifications of multi-scale modelling predictions.**

Code qualify material:

Property f (T, T<sub>irrad</sub>, fluence, environment, load-stress-strain) – This allows to together with a code framework **transferability** to other conditions

With temperature excursions (annealing of defects) – risk to loose data point

# Elements of a Strategy for Materials R&D – for the next Two Decades - (III)

## The He issue

- Fission reactors produce insufficient rates of He and H
- Irradiation in fission reactors gives only **non-conservative approach for degradation of materials.**

### Various tricks or methods used:

- B and Ni-doped steels in MTR: ~a few appm He/dpa.
  - Fe<sup>54</sup> enriched steels in MTR: ~2 appm He/dpa.
  - Mixed spallation-neutron spectrum: ~100 appm He/dpa
  - (Multi) Ion beam irradiation: up to 10000 appmHe/dpa.
- All these experiments needed to increase knowledge and understanding of the microstructure.
  - Modelling and understanding of irradiation results under various conditions is clearly needed.

Different material

Cost. 1kg 500k\$

➤ Transmutations  
➤ pulsed

10 micro-meter

# Elements of a Strategy for Materials R&D – for the next Two Decades - (IV)

## □ Accompanying programs:

- Modeling of irradiation effects towards an understanding of irradiation damage over the full scale (from quantum physics to engineering analyses).
- “Extrapolation” of dislocation damage from fission data to fusion environment.
- Simulations with predictive capability.
- Integrated approach with “physics-based” modeling and simulations in the meso to macro scale at the interface between materials science and technical application (simulating “real conditions” and “real components”) will be an key for success.

# Elements of a Strategy for Materials R&D – for the next Two Decades - (V)

- ❑ In parallel: Optimization and further development of RAFM steels
  - For use with DEMO
- ❑ In parallel: Optimization and further development of ODS/NCF-type steels
- ❑ In parallel: Development of „new“/“advanced“ materials for high temperature application.

Including, both

Irradiation campaigns in fission reactors (high fluence, ~100 dpa).

Strong science based programme to accumulate knowledge and understanding of irradiation effects to „design materials“.

This summary could have been from yesterday

However, it is from ... 2006 ...

# Long Term Materials Development

## The EU Road Map

**E. Diegele**  
**EDFA-CSU Garching**

IEA-Meeting July 10-12, 2006, Tokyo, Japan

# Fusion Materials Development Path



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## Materials Performance/Component specific Loading - Stage- IV

Demonstrate solution to concept-specific issues

Performance under complex loading history (T, stress, multi-axial strain fields & gradients) & environmental conditions

## Qualified Material, Demonstration of Performance - Stage- III

Complete database for final design & licensing

Validate constitutive equations & models

Demonstrate life time goals (He issue)

## Demonstration of Performance Limits - Stage- II

Database for conceptual design

Demonstrate proof-of-principle solutions, design methodology

Evaluation-modification cycle to optimize performance

## Materials Screening & Materials "Design" - Stage- I

Identify candidate alloy composition, compatibility, irradiation stability, proof of principle for fabrication and joining technologies -Validation of models and tools (microstructure)



# Fusion Materials Development Path

## Facilities needed



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Performance under component specific loading Stage IV

**IFMIF and FNSF are complimentary in an INTERNATIONAL Road Map or approach**

„FNT(S)F“ CTF  
Not any facility existing

Qualified materials, full demonstration of performance Stage III

14 MeV neutrons or fusion specific n-spectra >>> **IFMIF**

*To some limited extend ITER-TBM*

Demonstration of performance limits Stage II

Fission reactors (MTR of next generation like Jules-Horowitz)

*(IFMIF)*

Materials “Design” R&D Stage I

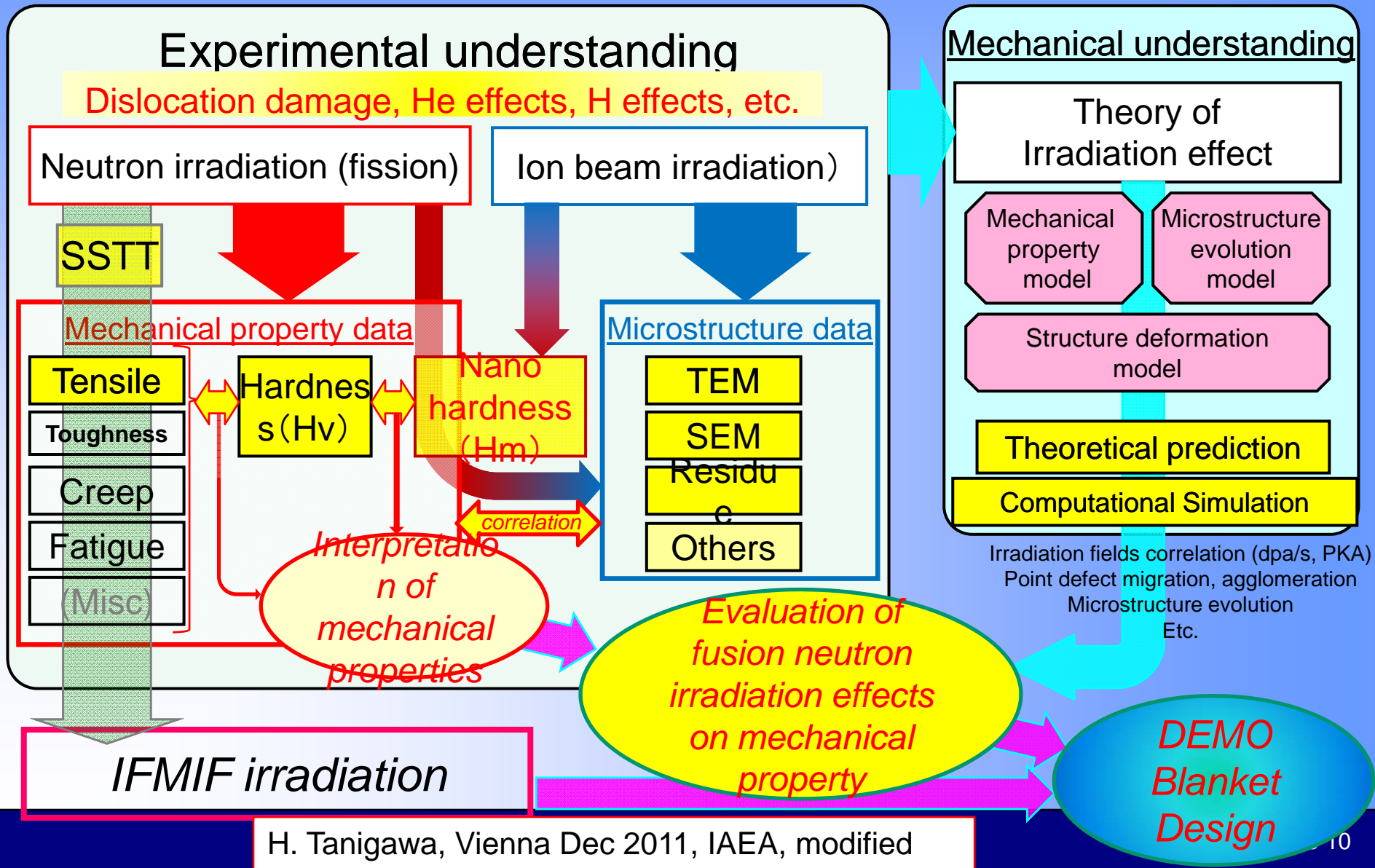
Fission reactors (MTR)

Multi-ion-beam irradiation facilities

**Complementary Modelling essential**

Slide 9

# Strategy on the address fusion neutron irradiation effects



# FNSF/DEMO Nuclear Facility Needs

## ■ Fission Reactors

- The capability to perform irradiation experiments in fission reactors is essential for identifying the most promising materials and specimen geometries for irradiation in an intense neutron source.

## ■ Fusion Relevant Neutron Sources

- Overcoming radiation damage degradation is the rate-controlling step in fusion materials development.
- Evaluation of radiation effects requires simultaneous displacement damage (~150 dpa) and He generation (~1500 appm).

## ■ Fusion Nuclear Science Facility (predecessor to DEMO)

- Nuclear facility to explore the potential for synergistic effects in a fully integrated fusion neutron environment. Data and models generated from non-nuclear structural test facilities, fission reactor studies and the intense neutron source will be needed to design this facility.

## Early History

# Need for a Neutron Source to Test & Qualify Materials for DEMO Recognized for > 30 y\*

- U.S. Pathways Study [M.A. Abdou *et al.*, *Fus. Tech.* 8 (1985) 2595-2645]
  - Concluded that fission reactors & accelerators “are useful and their use should be maximized worldwide, but that they have serious limitations”
  - Reactor use & new non-neutron facilities recommended “over next 15 years”
  - Low total power, high power density D-T devices then required for integrated tests & validation
- IEA Study [Doran, *et al.*, *J. Fus. Energy* 8, (1989) 137-141]
  - Evaluated plasma sources (RFPs, high-density Z pinches, beam-plasma mirrors) and accelerator-based sources (d-Li, spallation)
  - Recommended further investigation of 3 options: d-Li, spallation, beam-plasma
- Subsequent analysis [D.G. Doran *et al.*, *J. Nucl. Mat.* 174 (1990) 125-134]
  - Concluded that differences in damage parameters not great enough to permit a selection of preferred alternative on basis of displacement rate, primary recoil spectrum, & important gaseous and solid transmutations
- Follow-on IEA Review [T. Kondo *et al.*, *J. Nucl. Mat.* 191-194 (1992) 100-107]
  - Concluded that D-Li neutron source concept (basis of IFMIF) was preferred because of relatively lower neutron energy tail & most mature technology base
    - Beam plasma source found to provide best simulation of a fusion reactor, but scientific feasibility was still in question
    - Spallation source found not generally favored by materials community - would be “a viable candidate only if it can be attained at much less expense than the alternatives.”

\*T.H. Batzer *et al.*, *Conceptual Design of a Mirror Reactor for a Fusion Engineering Research Facility*, Proc. 5<sup>th</sup> IAEA Conf. on Plas. Phys. & Contrl. Nucl. Fus. Res. (1974); and E.W. Pottmeyer, Jr., *FMIF Facility at Hanford*, *J. Nucl. Materials* 85-86 (1979) 463-465.



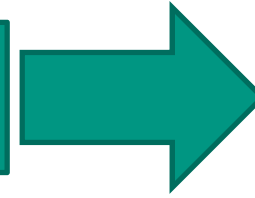
*Recent U.S. History*

## **Similar Need for a Fusion Irradiation Facility Recently Articulated by the U.S. Community**

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- 2007 FESAC (Greenwald) report
  - Selected fusion irradiation facility as one of nine unprioritized initiatives
  - Recognized such a facility is the IFMIF mission
  - Recommended assessing potential for alternative facilities to reduce or possibly eliminate the need for the US to participate as a full partner in IFMIF
  
- 2009 FES Research Needs Workshop (ReNeW)
  - Advocated a fusion-relevant neutron source to be an essential mission requirement
  - Cited 3 options (same as 1989 IEA ) as examples for further evaluation and selected based on technical attractiveness and cost effectiveness
  
- 2011 FES Fusion Nuclear Science Pathways Assessment

Indicate that slides was provided  
by this group of authors



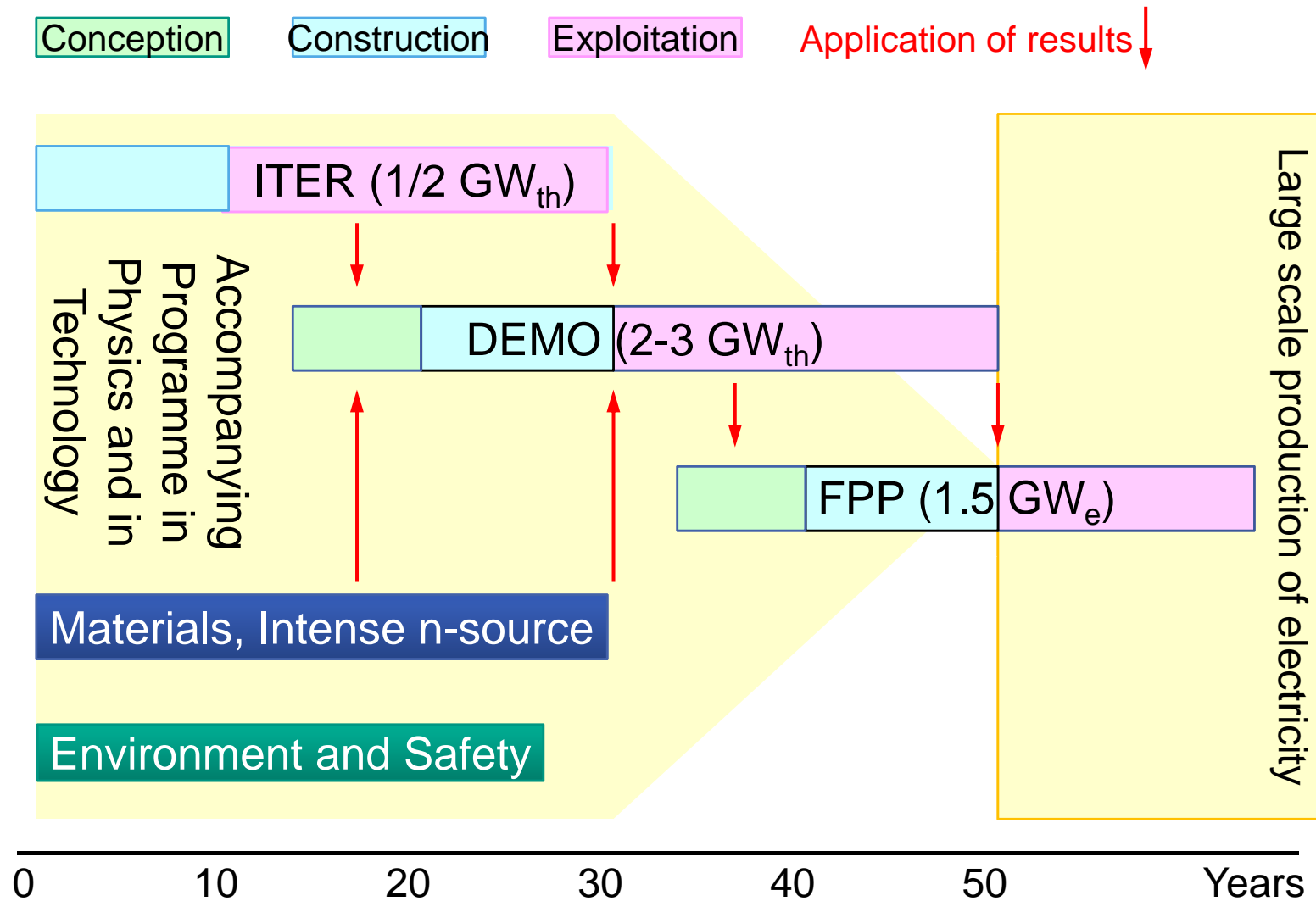
# IFMIF in the Context of Materials Research

A. Möslang, N. Baluc, E. Diegele, U. Fischer, R. Heidinger, A. Ibarra, P. Garin, V. Massout, G. Micciché, A. Mosnier, P. Vladimirov

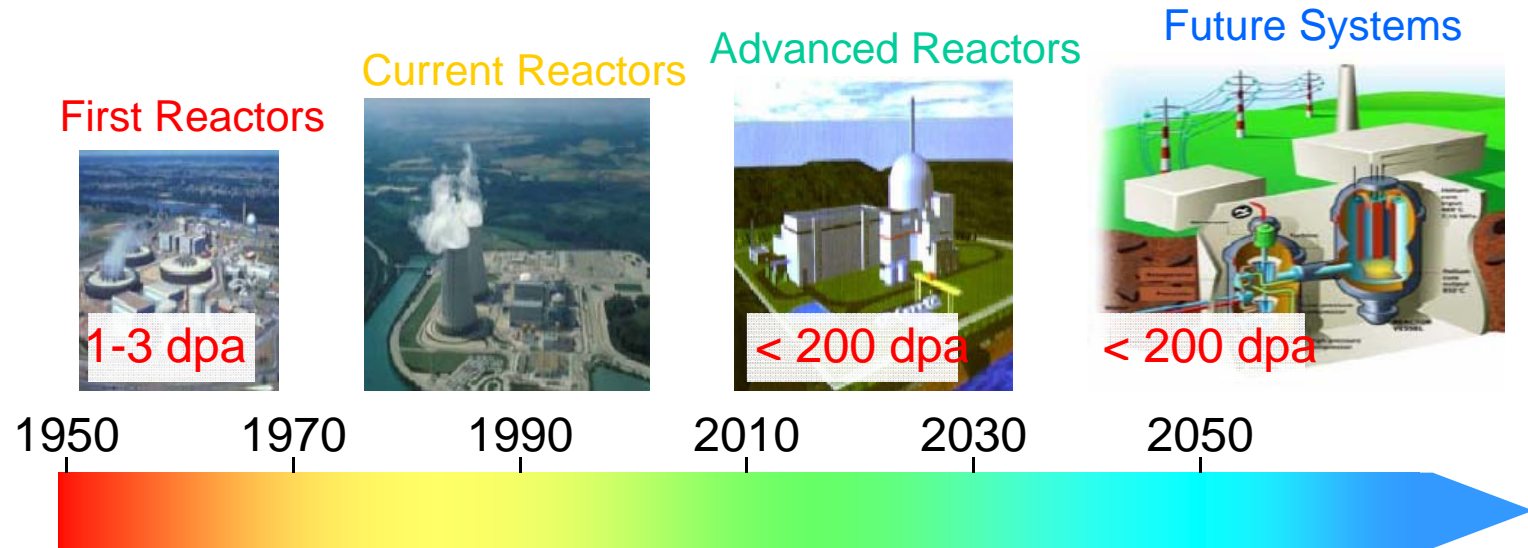
Authors on behalf of the fusion materials and IFMIF community



# Perspectives for fusion



# High Performance Materials for Energy



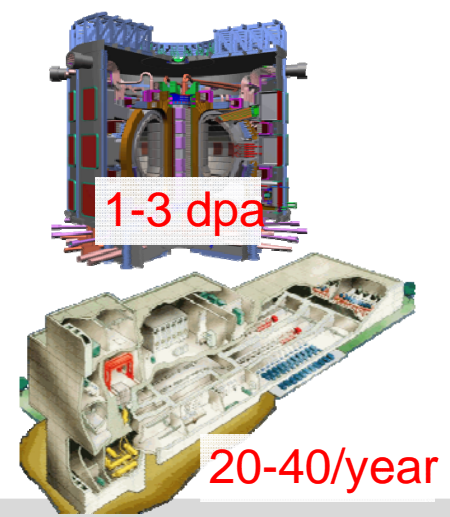
**Strategic Missions:**

- Electricity, Hydrogen, Heat
- Contribute to lower greenhouse gas emission

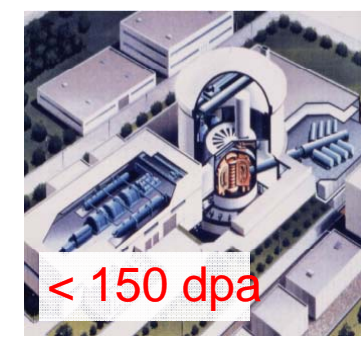
**Specific challenges for fusion:**

- Short development path
- More demanding loading conditions

ITER IFMIF



DEMO, Fusion Reactor





# Main missions of an intense neutron source in roadmaps to fusion power

- **Qualification of candidate materials**, in terms of generation of *engineering data* for **design**, **licensing** and **safe operation** of a fusion DEMO reactor, up to about full lifetime of anticipated use of DEMO
- **Completion, calibration and validation of databases** (today mainly generated from fission reactors and particle accelerators)
- **Advanced material irradiation** (towards power plant application)
  - Promote, verify or confirm selection processes
- Validation of **fundamental understanding** of radiation response of materials hand in hand with **computational material science**
  - Science-related modeling of irradiation effects should be validated and benchmarked at length-scale and time-scale relevant for engineering application
  - Experiments performed in IFMIF would validate assumptions or adjust parameters

# TOP Level Requirements for an Intense Neutron Source



## ■ Neutron spectrum

Should simulate the first wall neutron spectrum of a fusion reactor as closely as possible in terms of PKA spectrum, important transmutation reactions, and gas production (He, H)

## ■ Neutron fluence accumulation

Up to 120 dpa<sub>NRT</sub> in <4 years applicable to 0.5 litre volume.

## ■ Neutron flux and temperature gradients

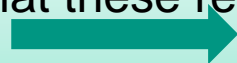
Flux gradient <10% over the gauge volume of the Small Scale Specimens  
Temperature gradient  $\pm 3\%$  within individual capsules (~90 specimens).

## ■ Machine availability $\geq 70\%$

## ■ Time structure quasi continuous operation

## ■ Good accessibility of irradiation volume & high flexibility for further upgrades

High ranking International Advisory Panels (late 80-ies to mid 90-ies) concluded that these requirements can be best fulfilled with a D-Li stripping source.



**IFMIF was born**

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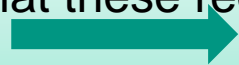
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**IFMIF was born**

# Fusion Power Plants: Material Challenges beyond ITER

KIT  
Karlsruhe Institute of Technology

## Blanket: $\leq 30$ dpa/yr, $2.5 \text{ MW/m}^2$

- Reduced Activation Structural Materials:
  - RAFM Steels (EUROFER) 300-550 °C
  - EUROFER-ODS 350-650 °C
  - SiC<sub>f</sub>/SiC for sophisticated concepts
- Functional materials
  - neutron multipliers, breeder ceramics
- Special purpose materials (diagnostic,...)

## Divertor: $\leq 10$ dpa/yr, $10-15 \text{ MW/m}^2$

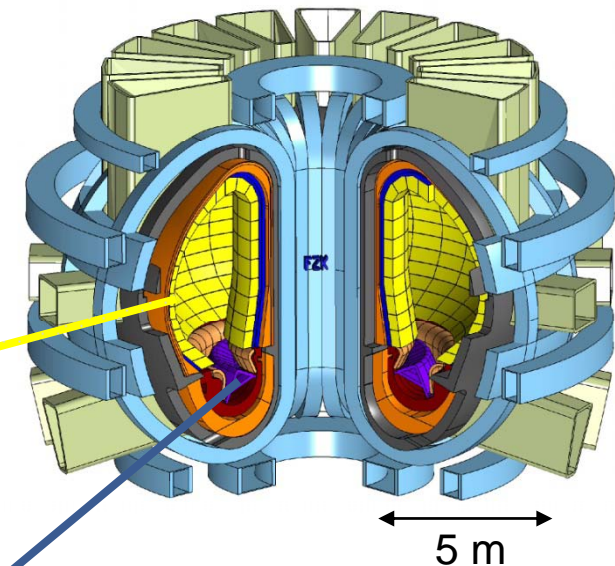
- Refractory alloys (e.g. W-ODS)

850-1200 °C → ~600 - 1300 °C

- Nano-scaled RAF-ODS Steels

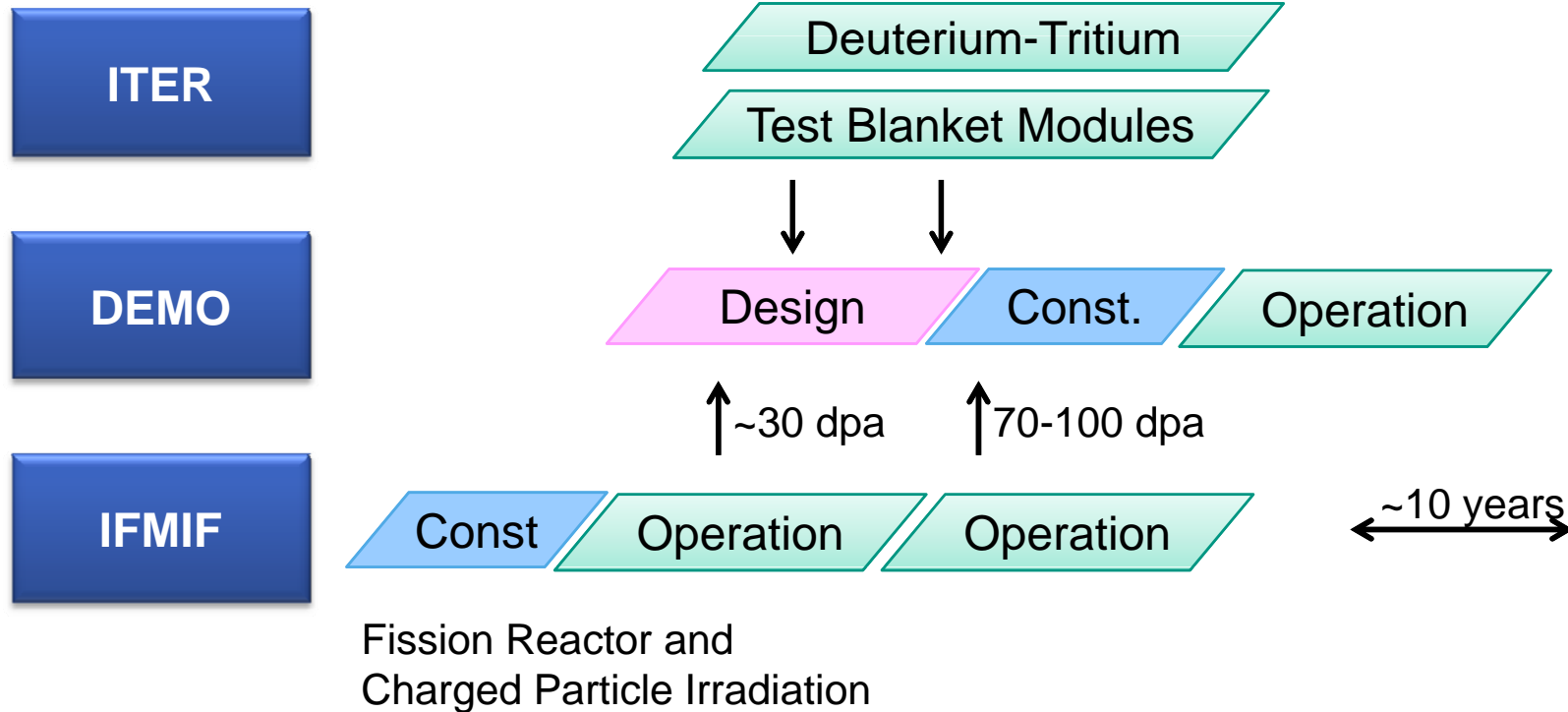
350-650 °C → ~250 - 800 °C

## DEMONstration Reactor Concept



Power:  $1.30 \text{ MW}_e$   
Plant Efficiency: 37-45%

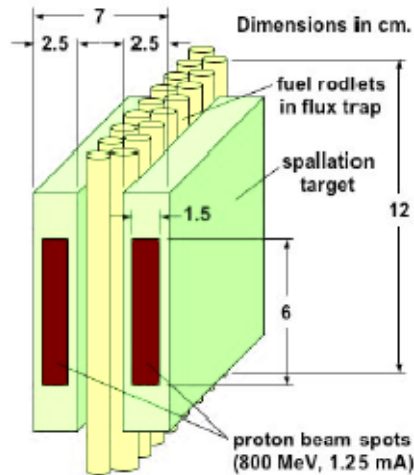
# Main Relations between ITER, IFMIF and DEMO



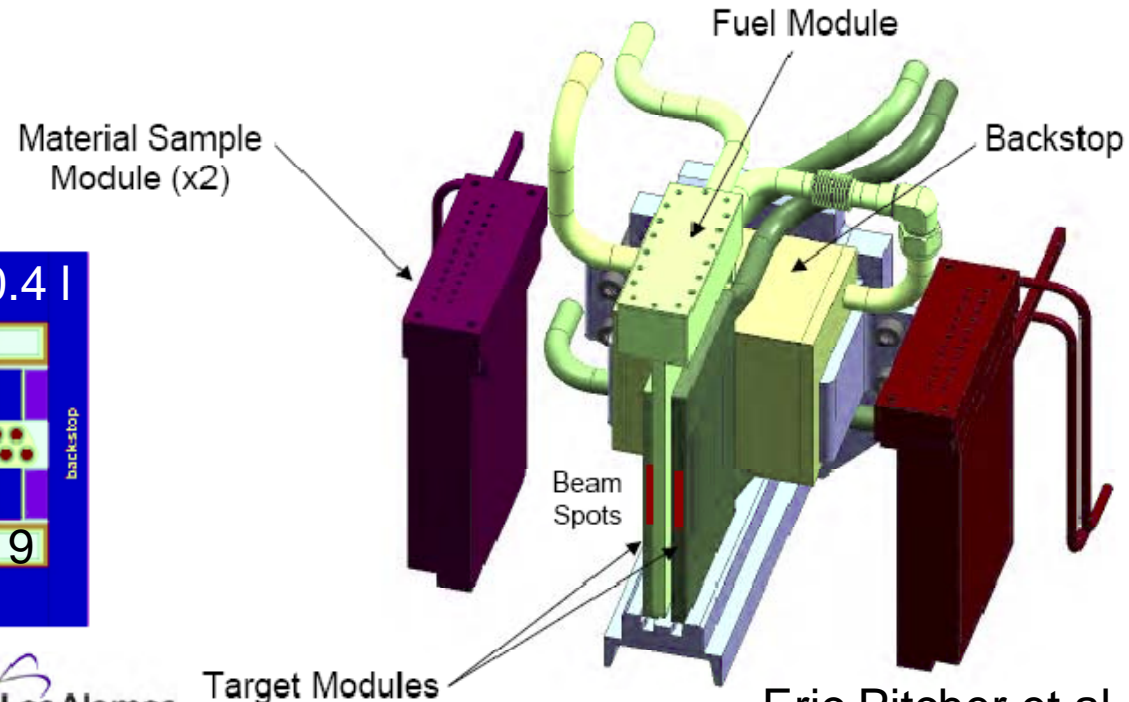
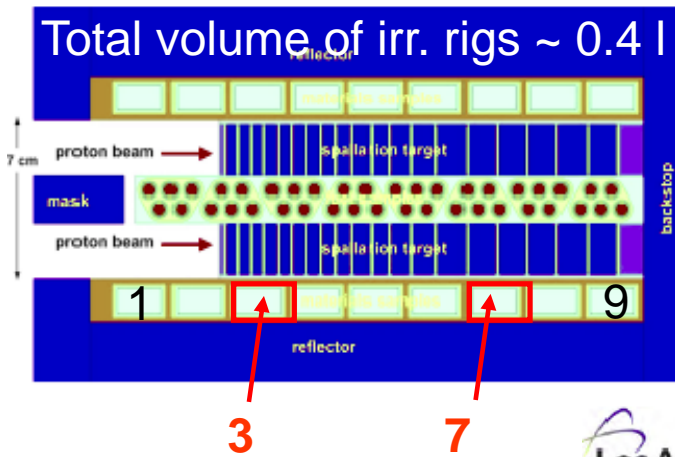
# Is today IFMIF still the best choice?

## Neutronics: IFMIF vs. the Spallation source MaRIE (1/8)

- Matter Radiation Interactions in **Extremes** -



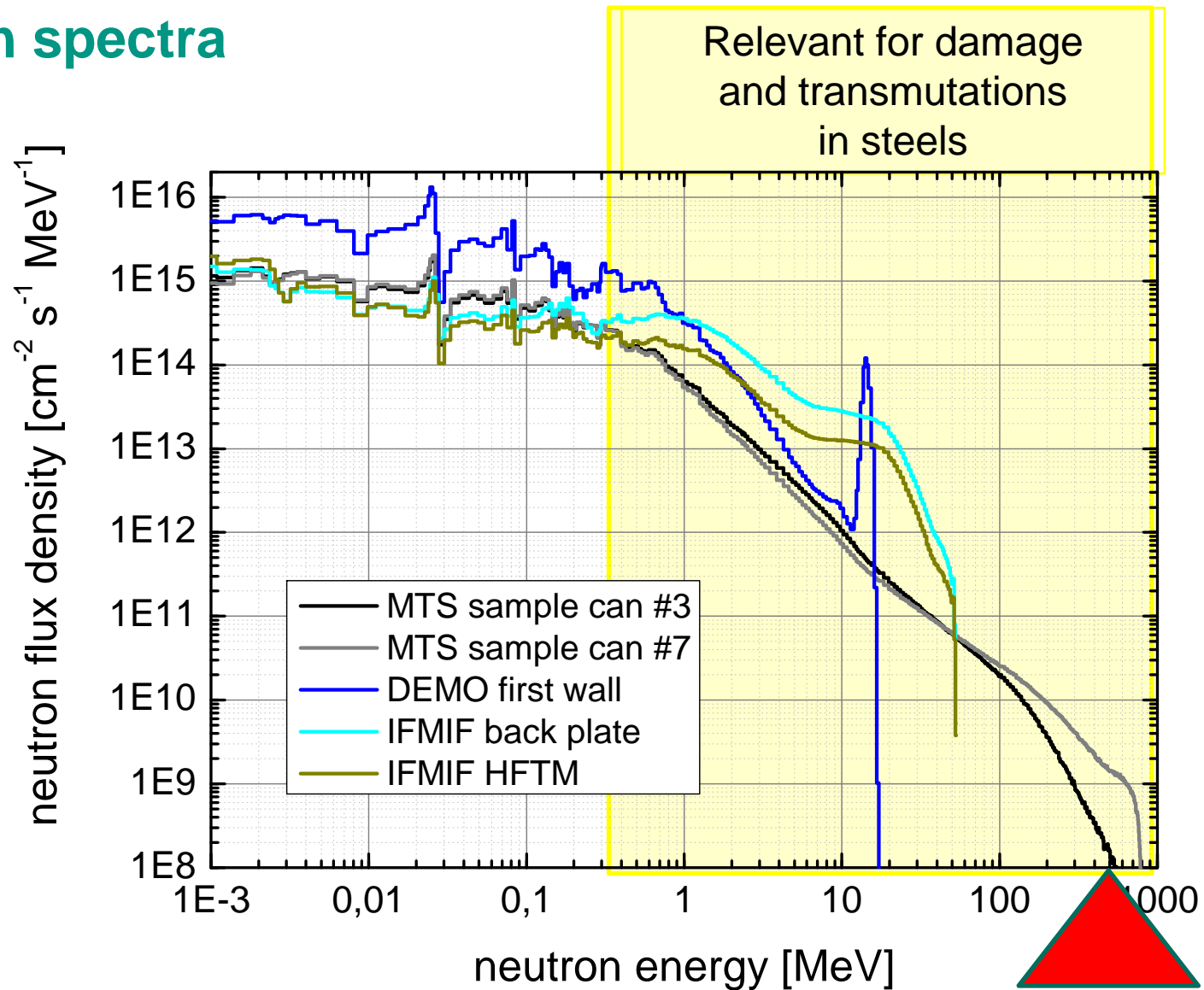
*The Materials Test Station (MTS) is a spallation source facility whose prime mission is the irradiation of fuels and materials in a fast neutron spectrum.*



Eric Pitcher et al.

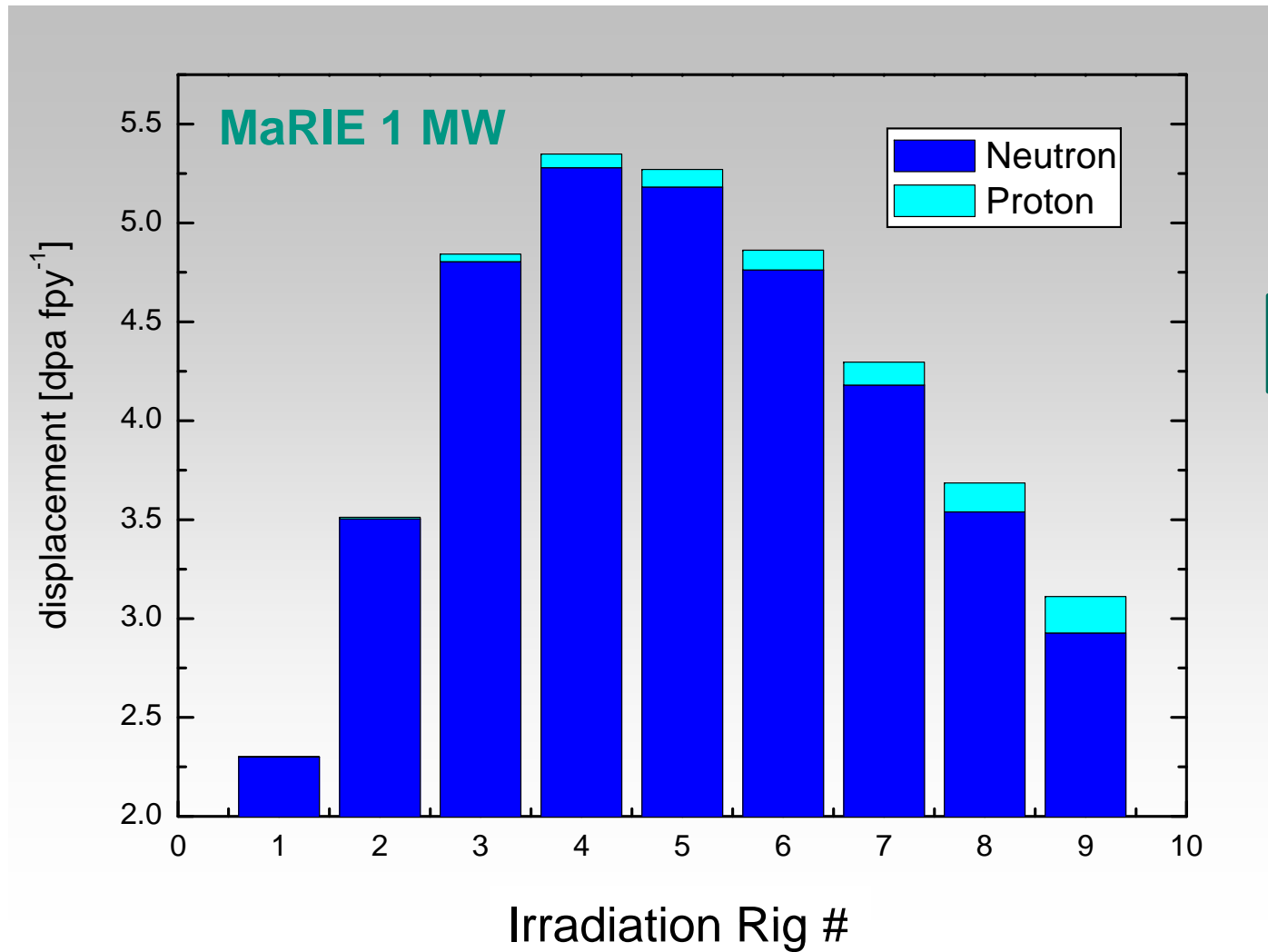
# IFMIF vs. the Spallation source MaRIE (2/8)

## Neutron spectra



# IFMIF vs. the Spallation source MaRIE (3/8)

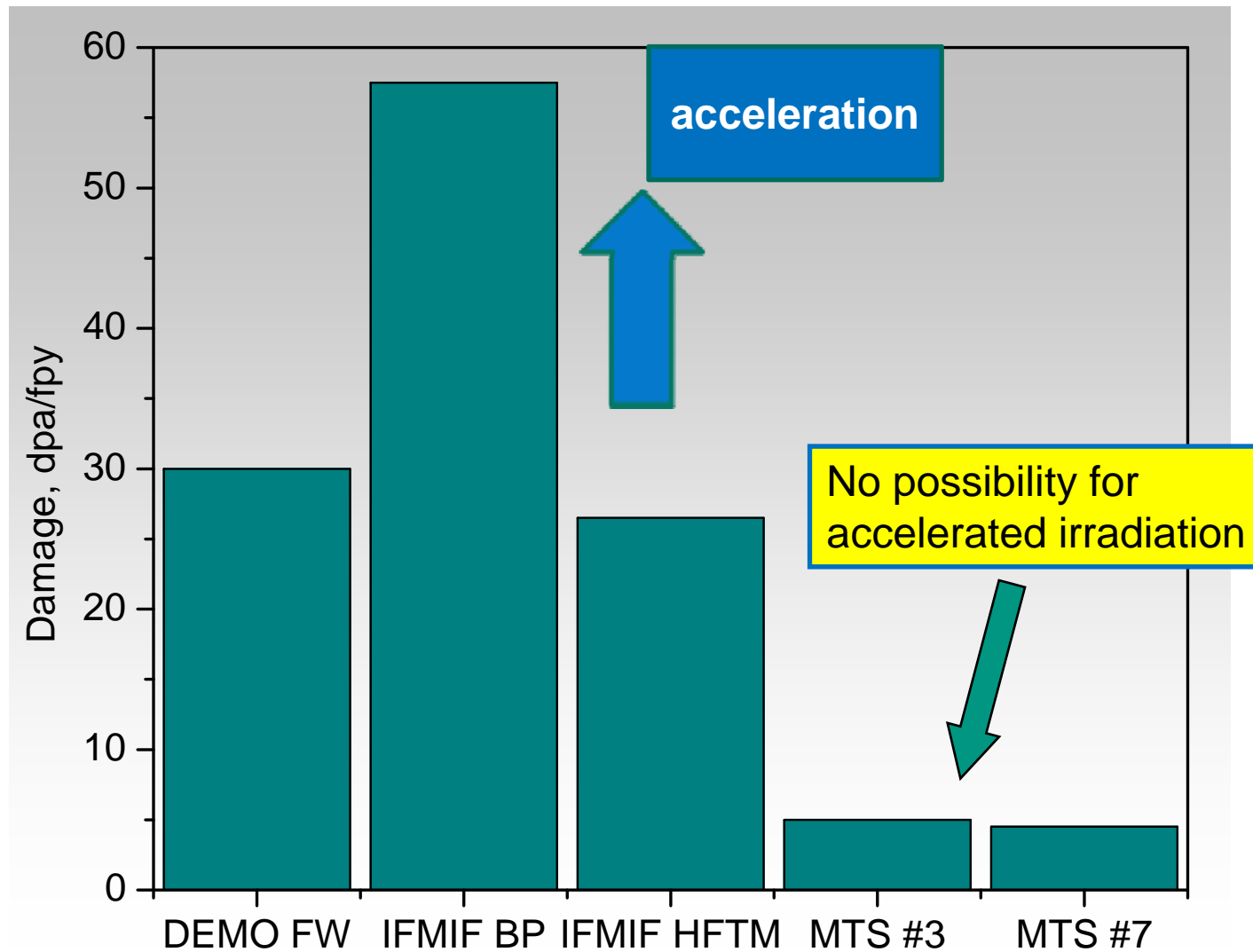
## Displacement Damage for different rigs





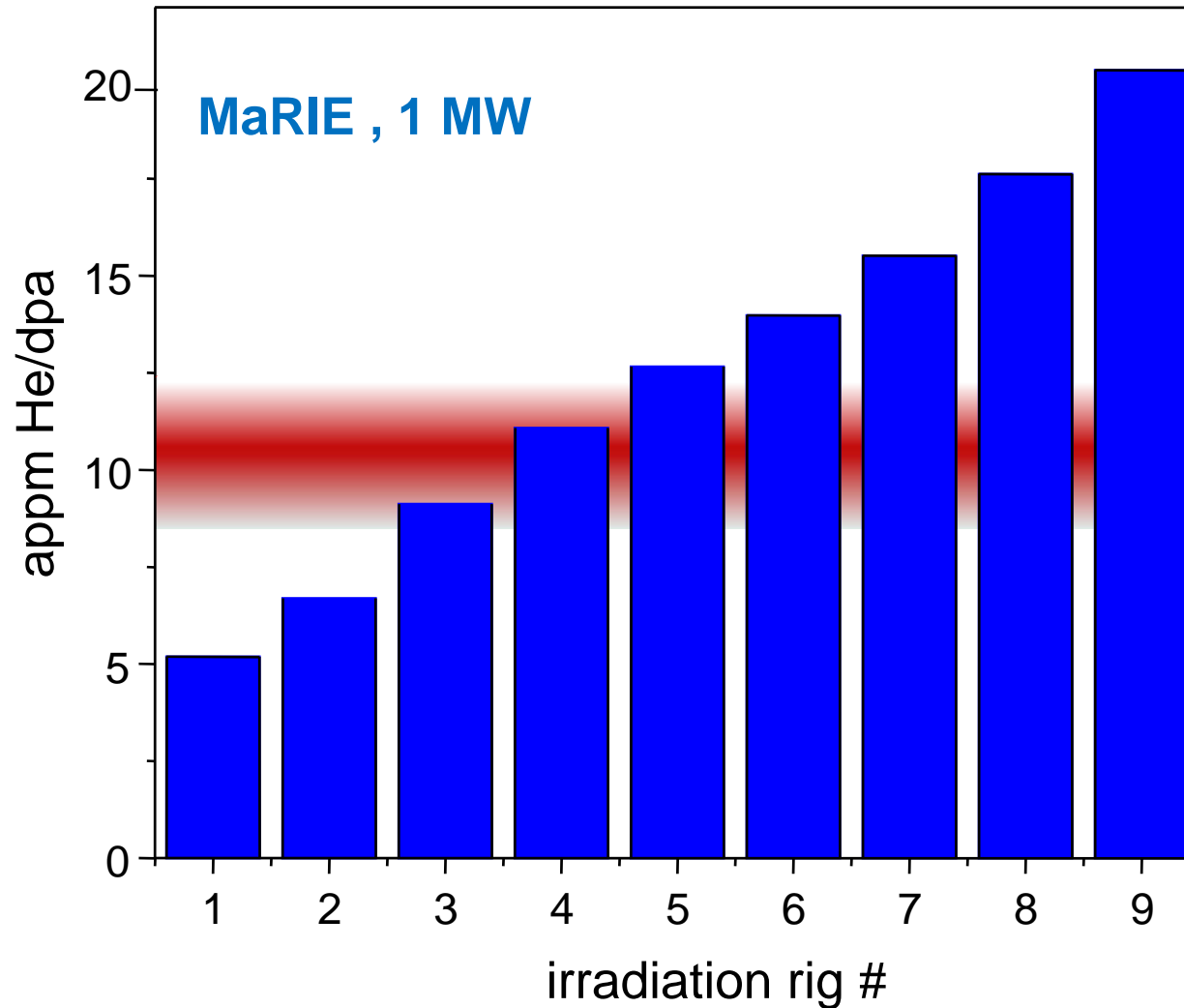
# IFMIF vs. the Spallation source MaRIE (4/8)

## Displacement Damage: Comparison of facilities



# IFMIF vs. the Spallation source MaRIE (5/8)

## Helium Production



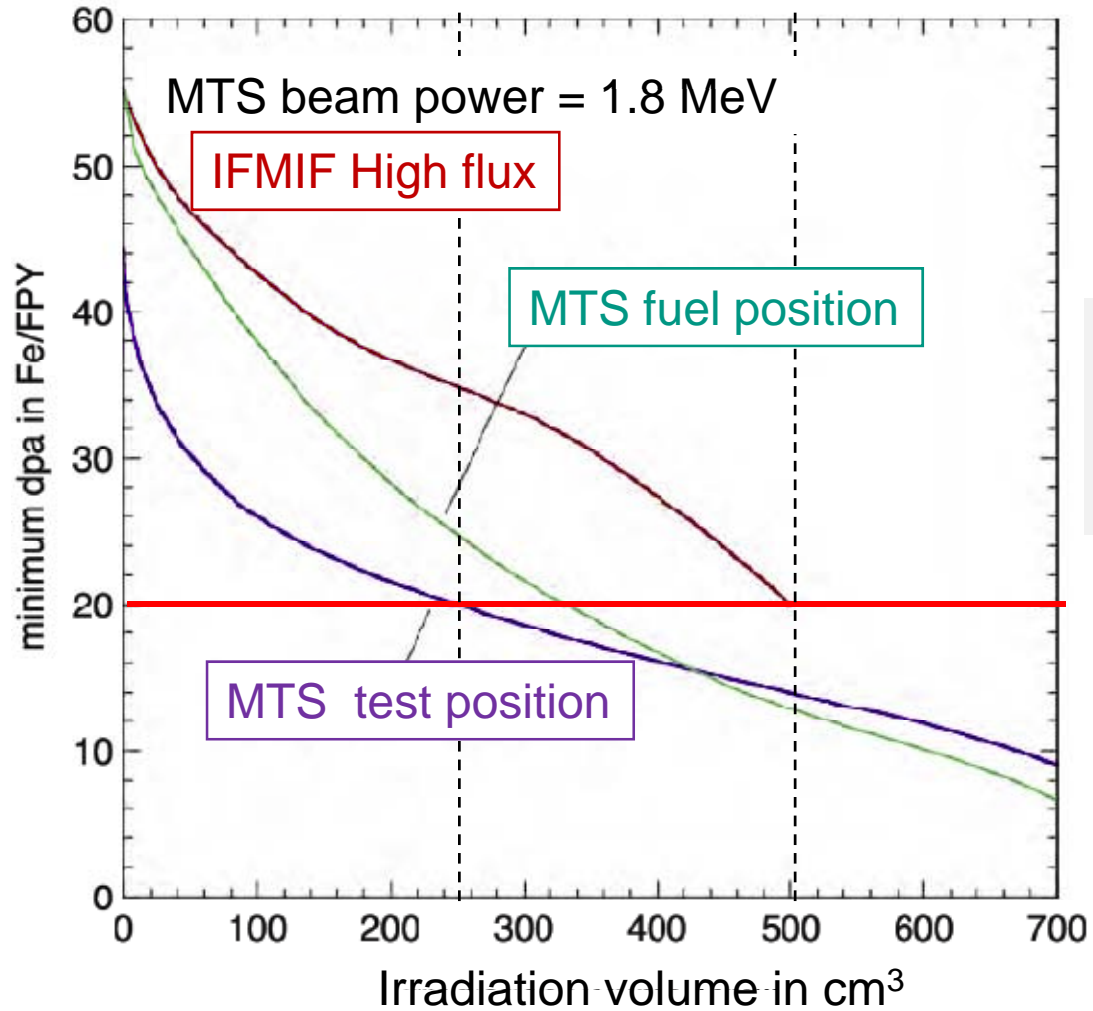
DEMO relevant  
He/dpa ratio in  
steels.

IFMIF meets the  
relevant ratio in  
all test modules

# IFMIF vs. the Spallation source MaRIE (6/8)



## Flux/volume considerations



### Volume for 20 dpa/FPY

IFMIF : ~ 500 cm<sup>3</sup>  
MTS: ~ 250 cm<sup>3</sup>

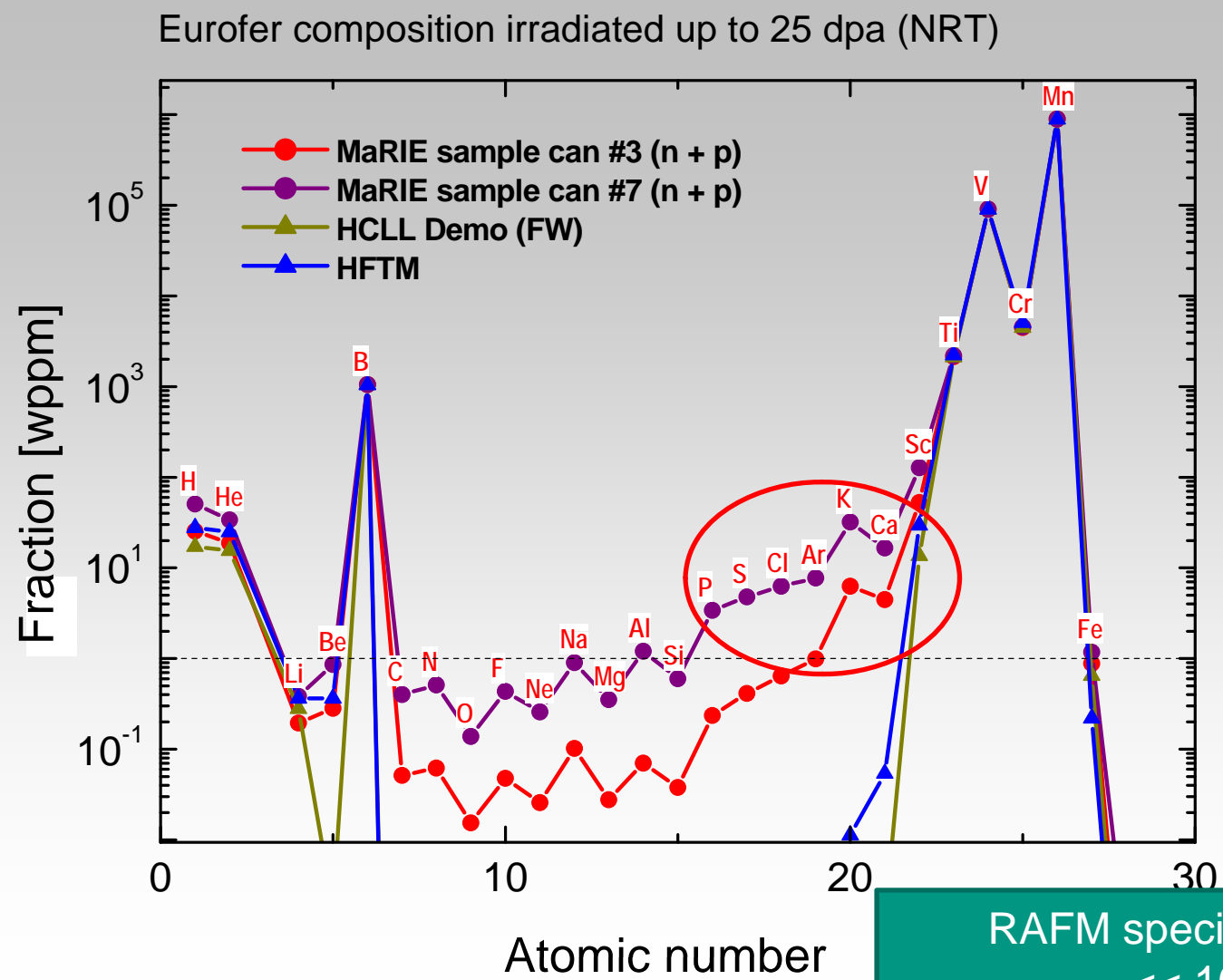
### Volume for 30 dpa/FPY

IFMIF : ~ 360 cm<sup>3</sup>  
MTS: ~ 40 cm<sup>3</sup>

E. Pitcher, LANL

# IFMIF vs. the Spallation source MaRIE (7/8)

## Spallation product accumulation



P & S !!

RAFM specification on S + P << 100 apm !  
Segregation at grain boundaries  
And promotes fracture

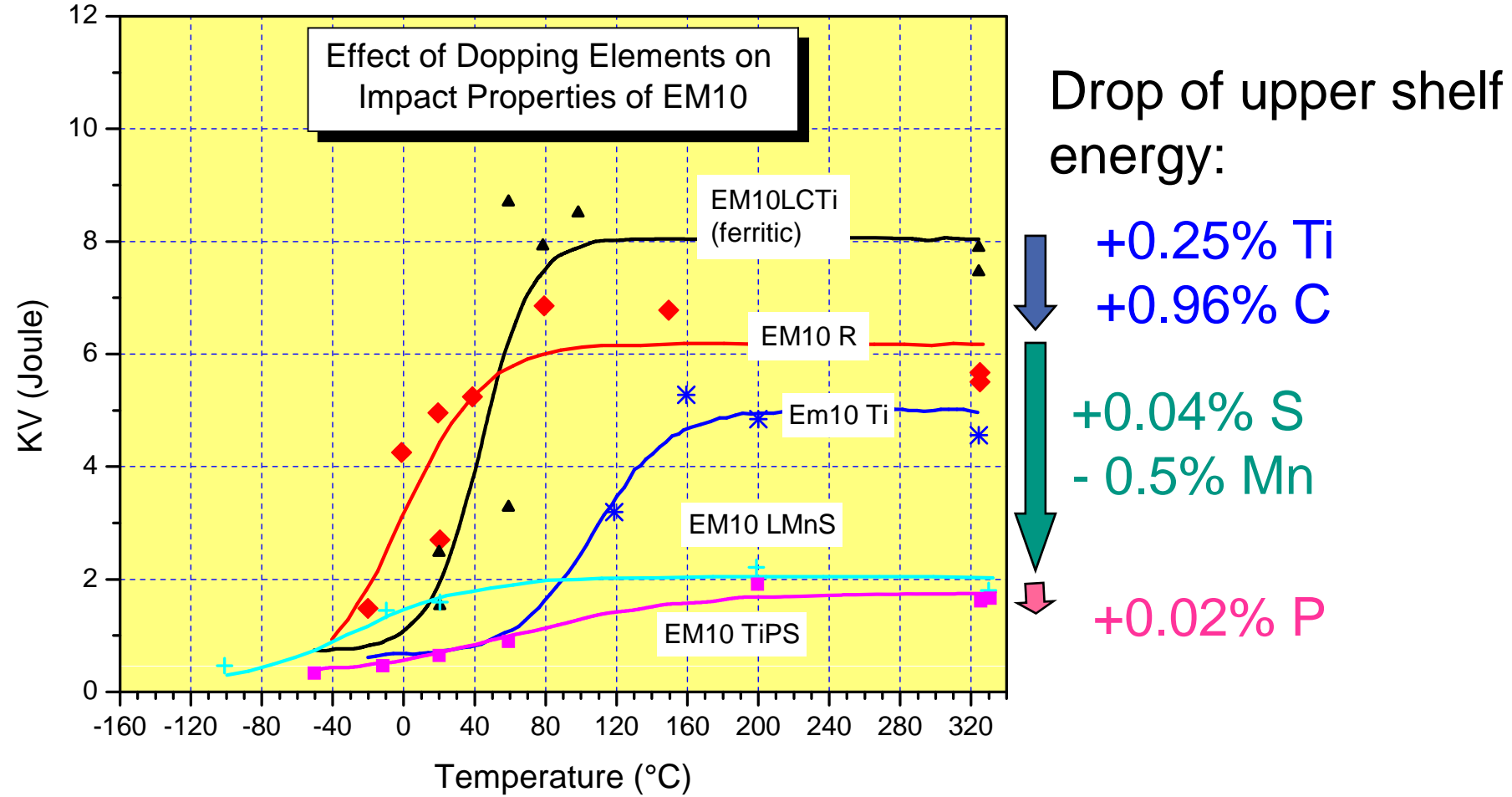
# IFMIF vs. the Spallation source MaRIE (8/8)

## Effect of spallation elements on Ductile Brittle Transition



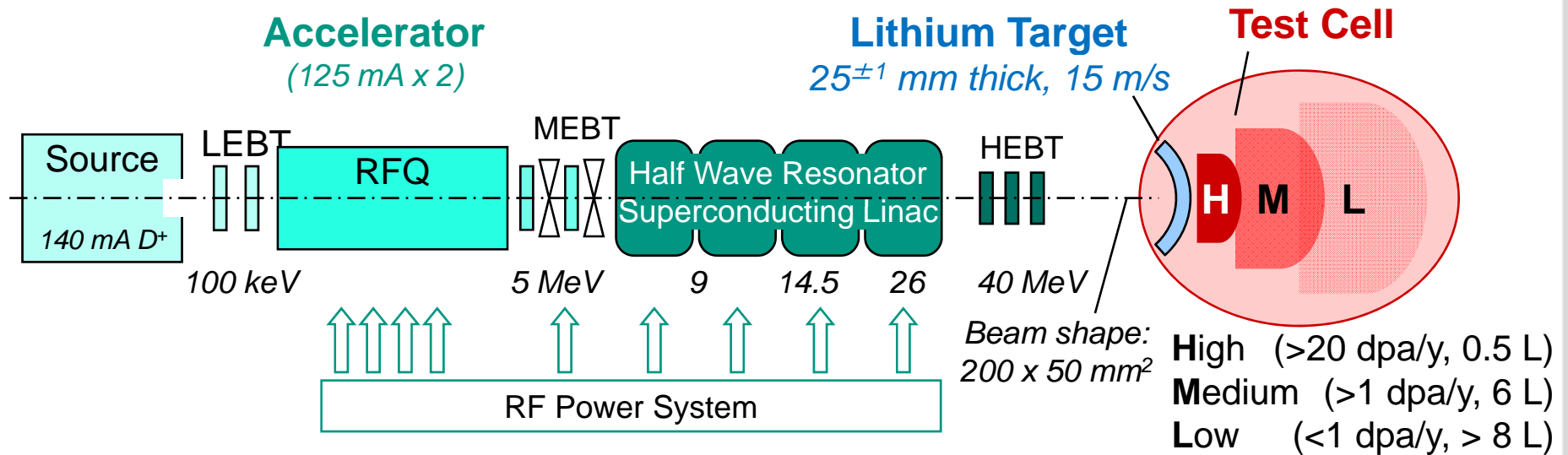
O. DANILOVA, D. HAMON, Y. de CARLAN, A. ALAMO

First SPIRE Progress meeting,  
Madrid. June 14-15, 2001

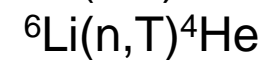
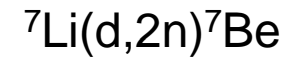


Elements like S, P enhance severely the brittleness of Cr-steels

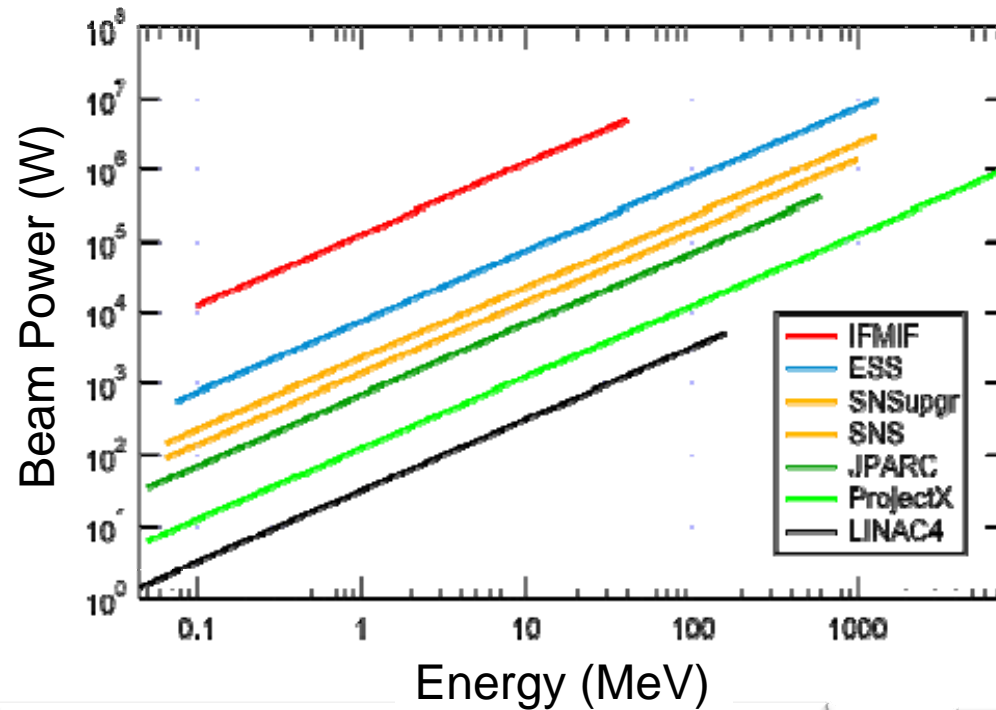
# Principle of IFMIF



Typical reactions



# IFMIF: The Accelerator of all records!



## Unprecedented challenges

- highest intensity
- highest space charge
- highest power
- longest RFQ
- Very high availability & reliability

True “Laboratory” for studying physics of High Intensity Beams (halo formation, core – halo interaction, emittance growth, sudden particle loss)

## Current activities: EVEDA

- The Engineering Validation and Engineering Design Activities, conducted in the framework of the Broader Approach aim at:
  - Providing the **Engineering Design of IFMIF**
  - **Validating the key technologies**, more particularly
    - The low energy part of the accelerator (very high intensity, D<sup>+</sup> CW beam)
    - The lithium facility (flow, purity, diagnostics)
    - The high flux modules (temperature regulation, resistance to irradiation)
  
- Strong priority has been put on **Validation Activities**, through
  - The **Accelerator Prototype** (Constructed in EU, tested in Rokkasho, JA)
  - The **EVEDA Lithium Test Loop** (to be tested in Oarai, Japan)
  - Two complementary (temperature range) designs of **High Flux Test Modules and an in-situ Creep fatigue Test Module**



# IFMIF: Implementation and Actors of the Project

## IFMIF/EVEDA Integrated Project Team

EU Coordinator + FG Leaders      Project Leader      JA Coordinator + FG Leaders



Project Team  
In Rokkasho

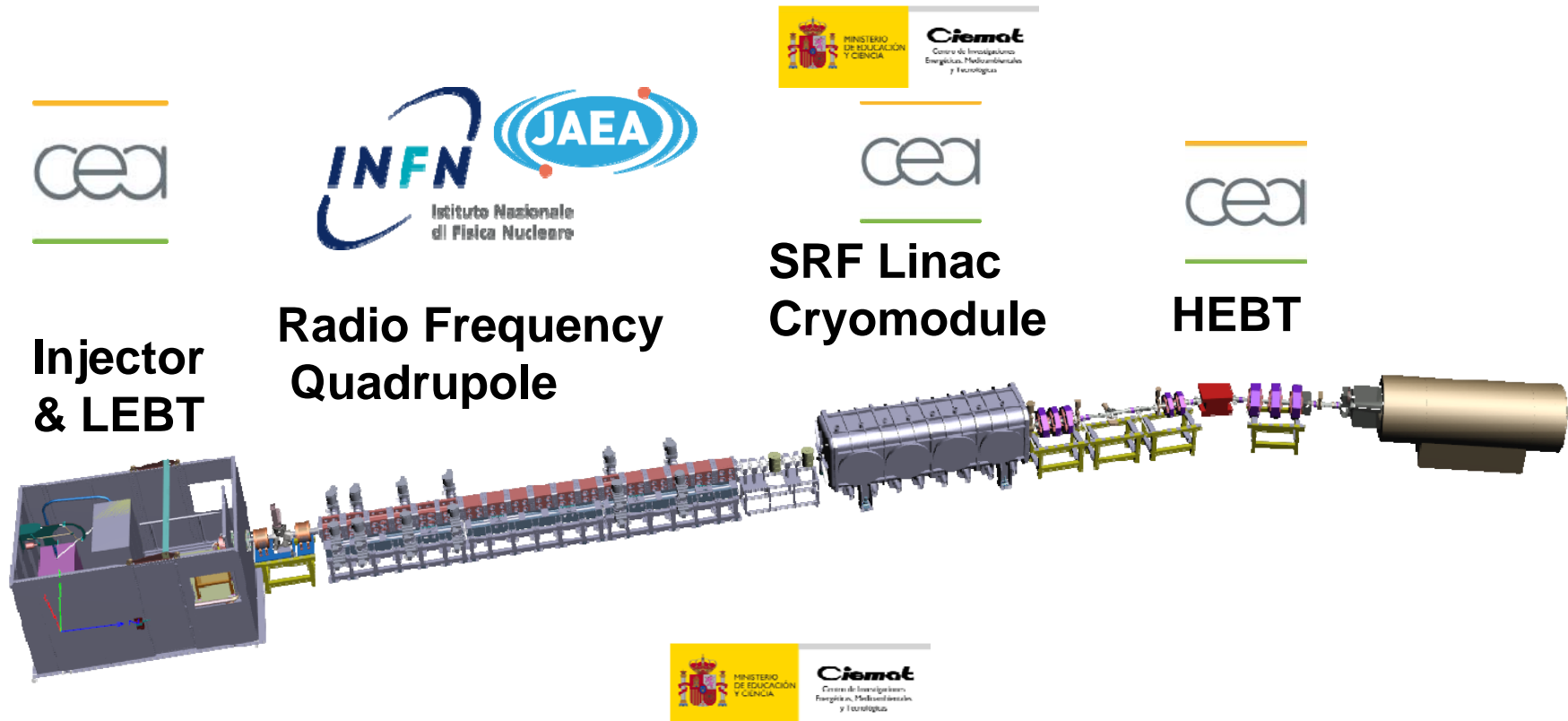


International Fusion Materials Community (Users)

Engineering Validation Activities

# **The Accelerator Prototype**

# Whole Accelerator with Beam Dump





# International Fusion Energy Research Centre

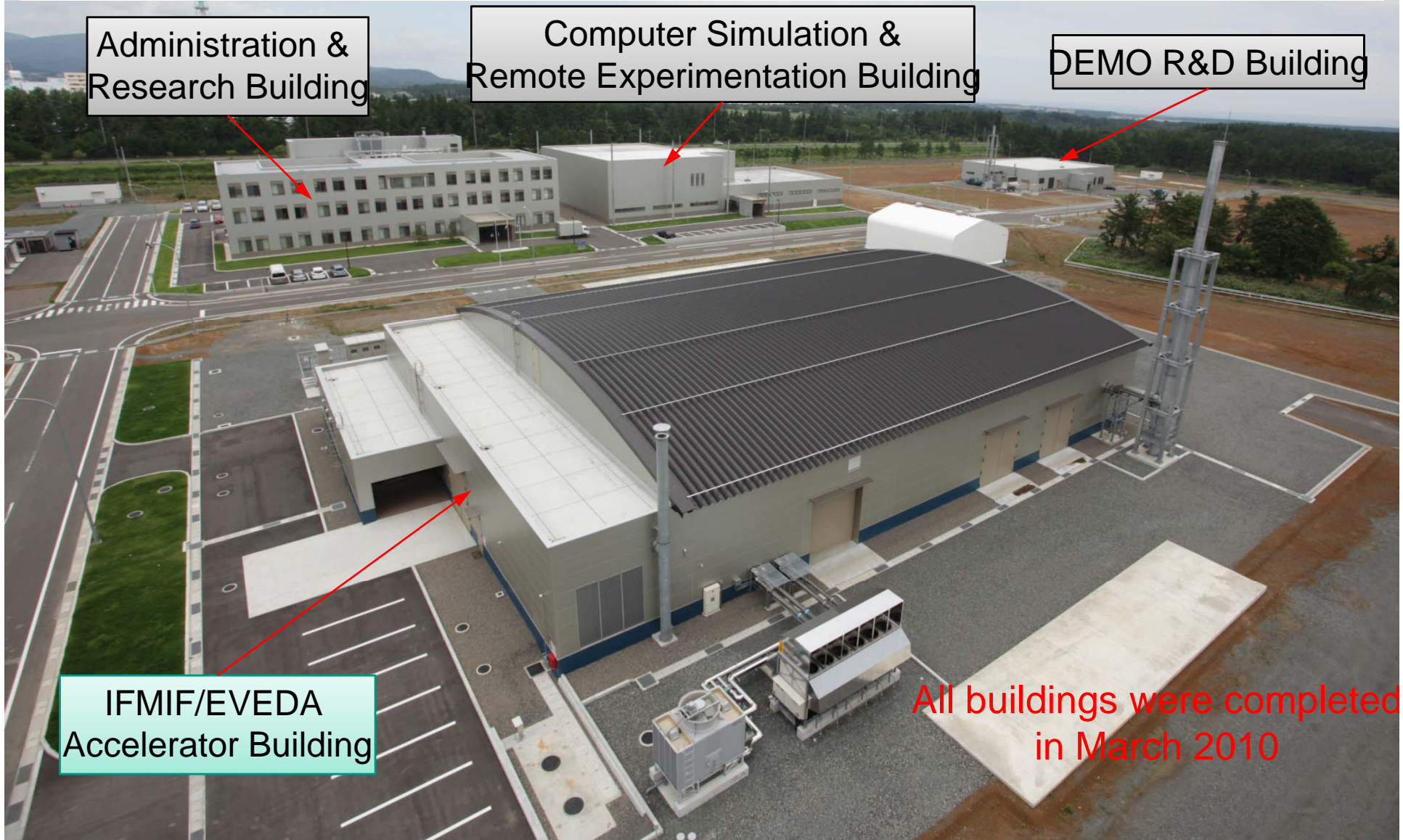
Administration &  
Research Building

Computer Simulation &  
Remote Experimentation Building

DEMO R&D Building

IFMIF/EVEDA  
Accelerator Building

All buildings were completed  
in March 2010

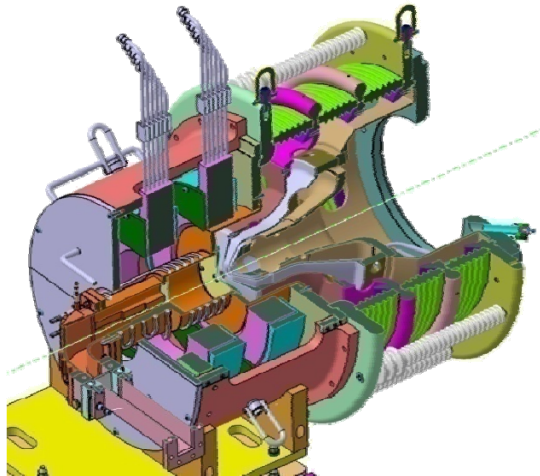
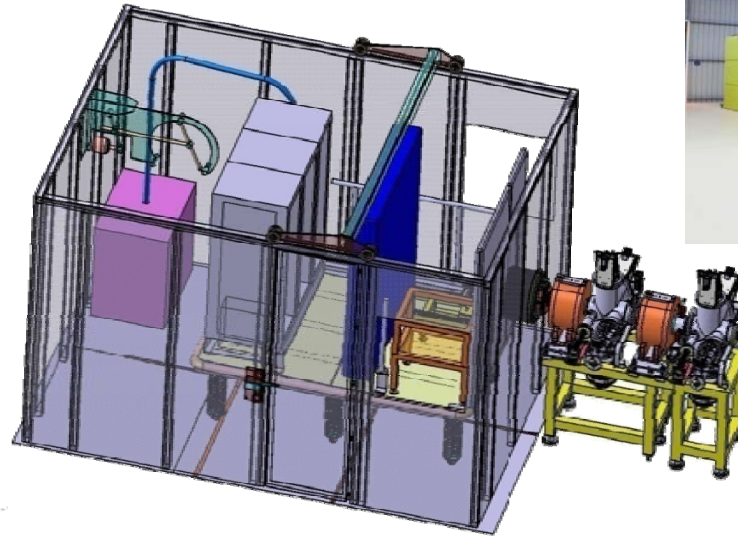




# Manufacturing of the injector



Blockhouse at Saclay



Ion Source



Solenoid magnetic measurement



120 kV  
250 mA

High Voltage Power Supply



# Assembly of the EVEDA Lithium Test Loop



Facility Building  
[40m<sup>W</sup>, 80m<sup>L</sup>, 33m<sup>H</sup>]  
JAEA Oarai

- Commissioning undergoing
- Start of the experiments:  
June 2011



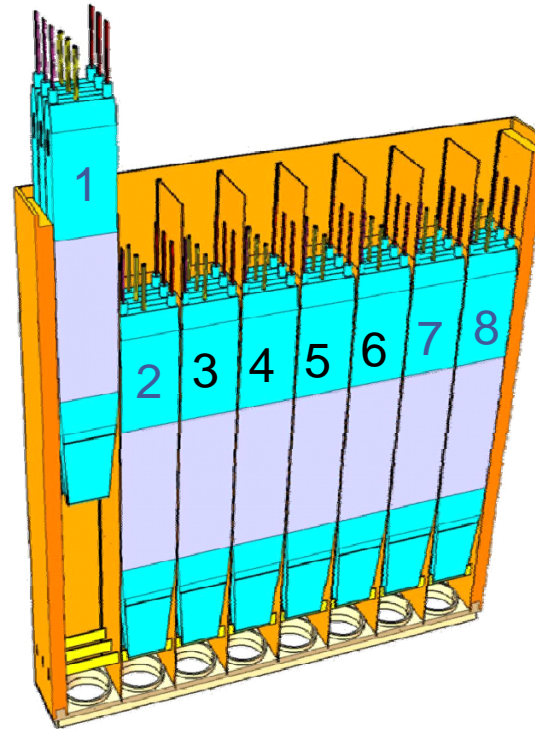
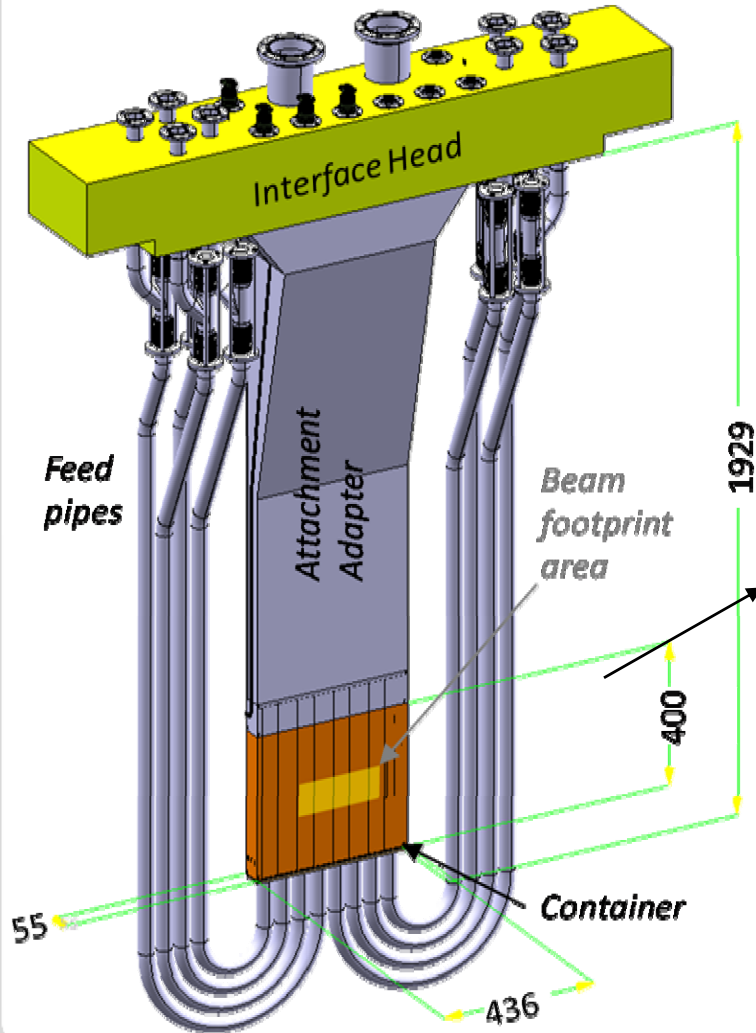
**ELiTe Loop construction completed in November 2010**

Engineering Validation Activities

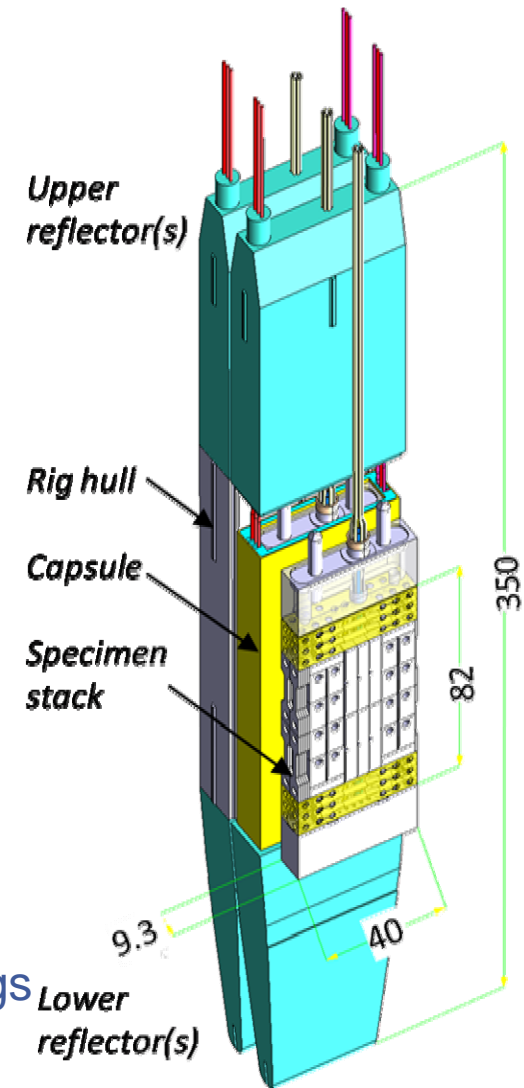
# The High Flux Test Module



# High Flux Test Module current design



3,4,5,6: Irradiation Rigs  
 1,2,7,8: Companion Rigs



**About 1000 samples**



# HELOKA-LP

## Full scale helium gas coolant loop

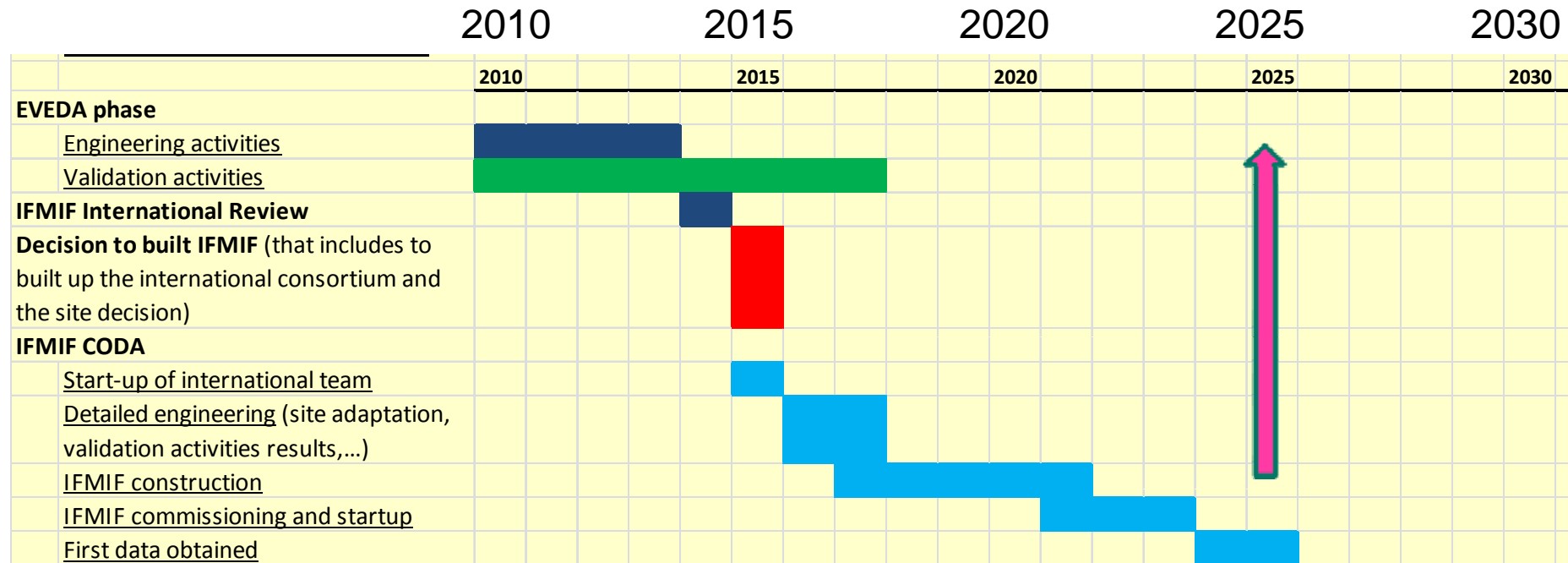


Test section area



Compressor station

# IFMIF schedule - Optimistic scenario



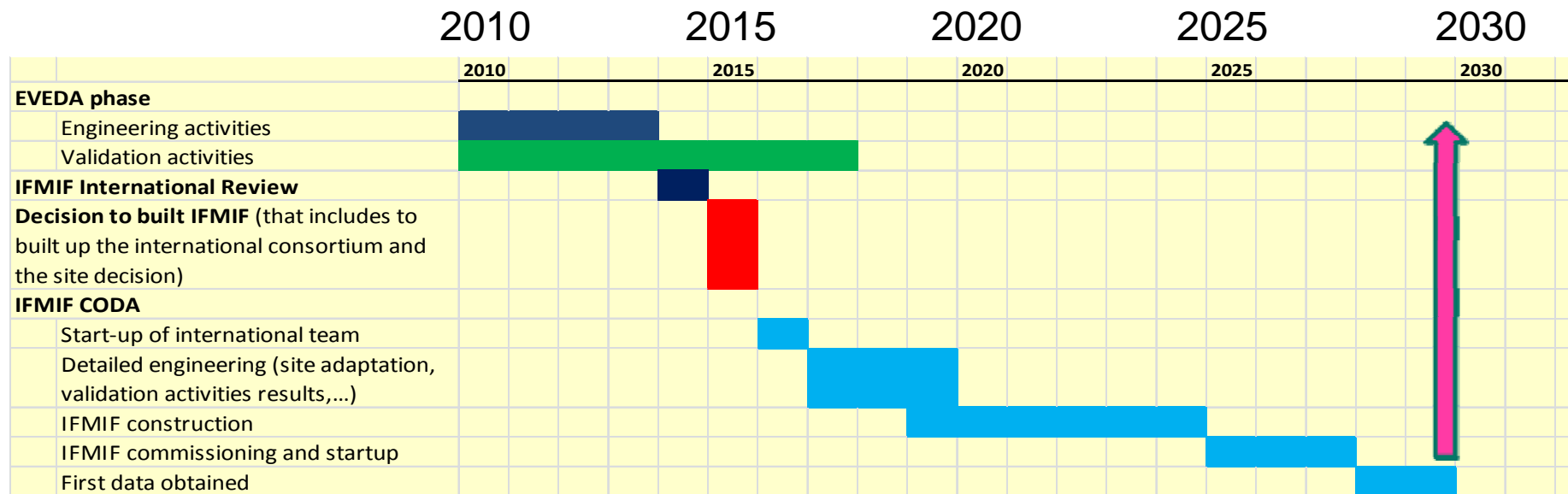
## Advantages

- On time for DEMO design
- Possible some impact on ITER TBM operation
- Present IFMIF team and expertise is maintained along the time

## Challenge

- Significant EU budget required during FP8 **2014-2020**

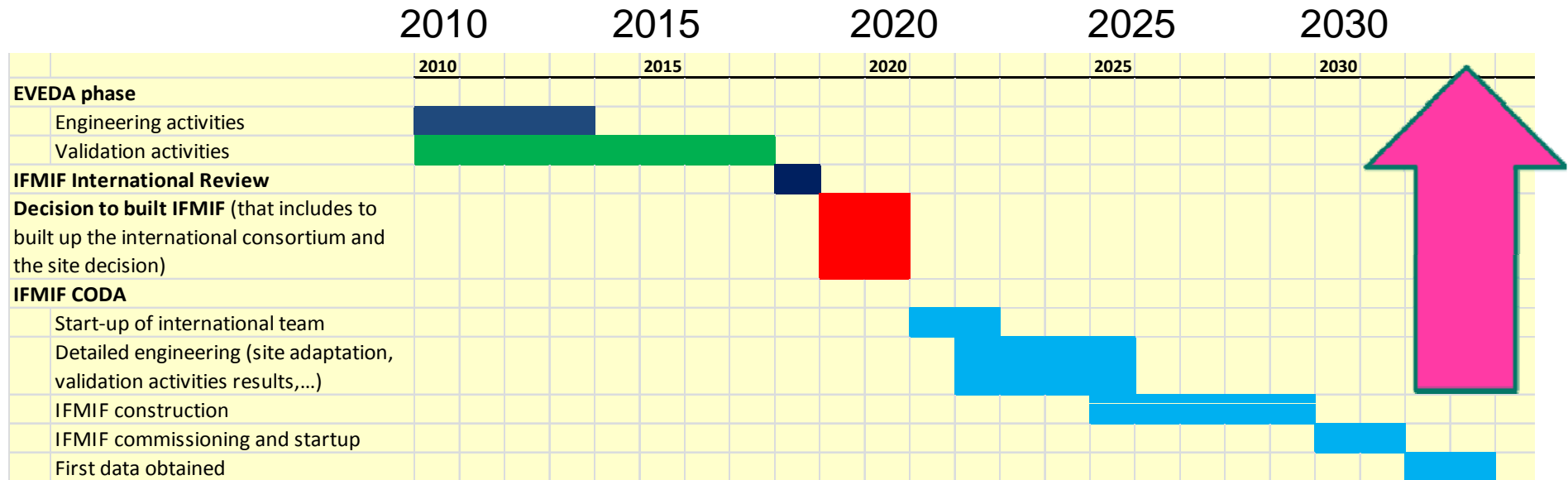
# IFMIF schedule - Reference scenario



## Advantages

- IFMIF close to the time for DEMO (first data of IFMIF at same time than ITER DT results)
- Relatively low EU budget required before 2020 (the Host country can offer to support the International Team during some time)
- Expertise and team developed during EVEDA can be maintained

# IFMIF schedule - Pesimistic scenario



## Advantages

- No EU budget required before 2020

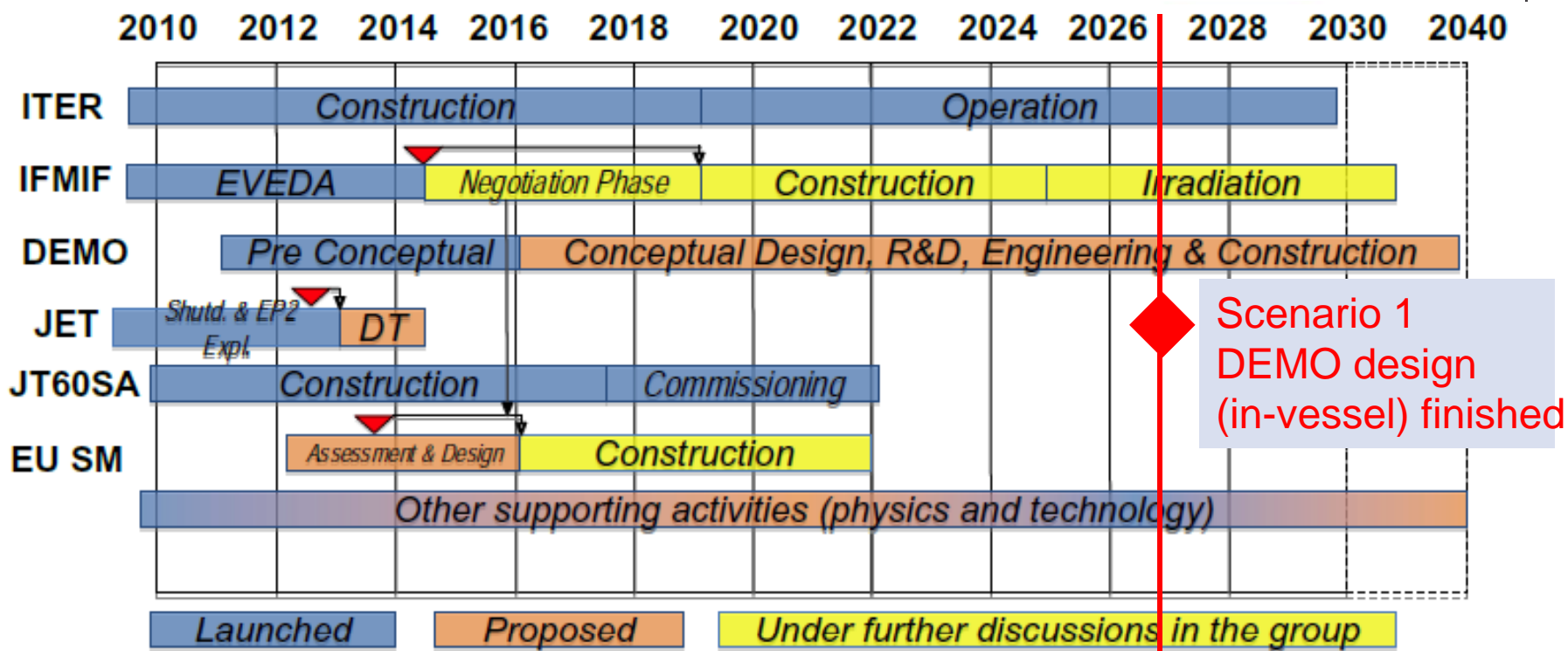
## Problems

- **IFMIF in the critical path of DEMO**
- The expertise developed during the EVEDA phase will be lost

“Hasinger Report”, 2010

# Roadmap

▼ Decision Point



Scenario 1  
DEMO design  
(in-vessel) finished

**IFMIF**

- Prepare CODA
  - Negotiations
  - Complete design
  - 5-6 calendar years**
- Construction** and commissioning
  - 6 calendar years**
- Irradiation+PIE**
  - \*20-55 dpa/fpy
  - 70% duty cycle
  - 4 calendar years**

**CTFs**

**Irradiation+PIE\***  
5-10 dpa/fpy, 30% duty cycle  
**>15 calendar years !**

\*Materials data base:  
~50 dpa for blanket  
~20 dpa for divertor

# Summary and Conclusions

- IFMIF meets fully the mission and the requirements of an intense fusion neutron source and is able to deliver timely the major pillars of a materials database for construction, licensing and safe operation of a DEMO reactor
- Main Milestones:
  - June 2013:** Delivery of the Intermediate IFMIF Engineering Design Report
  - June 2015:** Start of the experiments of the whole Accelerator Prototype
  - June 2017:** End of the studies in the framework of the BA agreement
  - Dec. 2013:** End of IFMIF EVEDA for all activities not contributing to the Accelerator Prototype
- It is expected that the Intermediate IFMIF Engineering Design Report will be the basis for an evaluation through for an international review panel. Based on that results, siting negotiations could start immediately
- IFMIF needs funding during 2014-2020. Otherwise,
  - IFMIF will be at the critical path for DEMO, and
  - the power of the present team and its competence will be lost